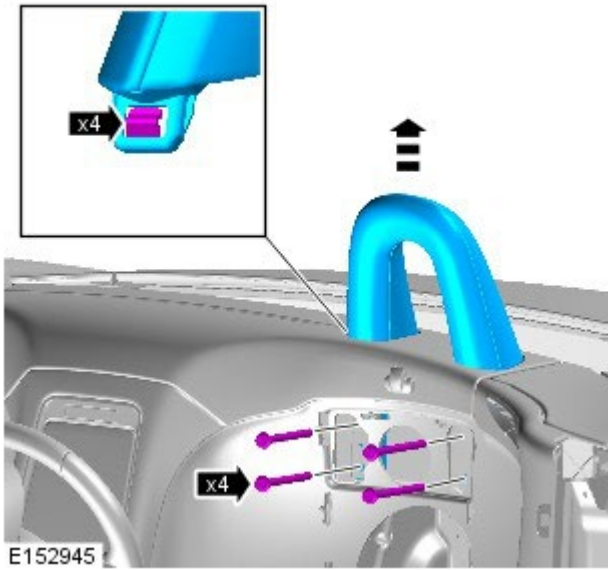
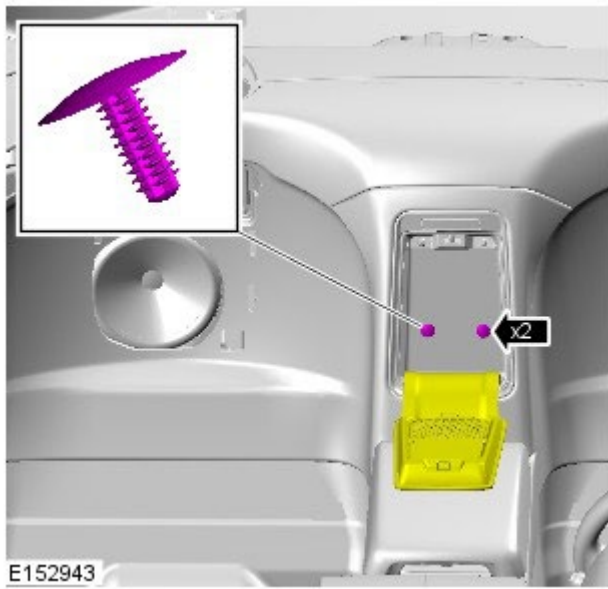


6. NOTE:

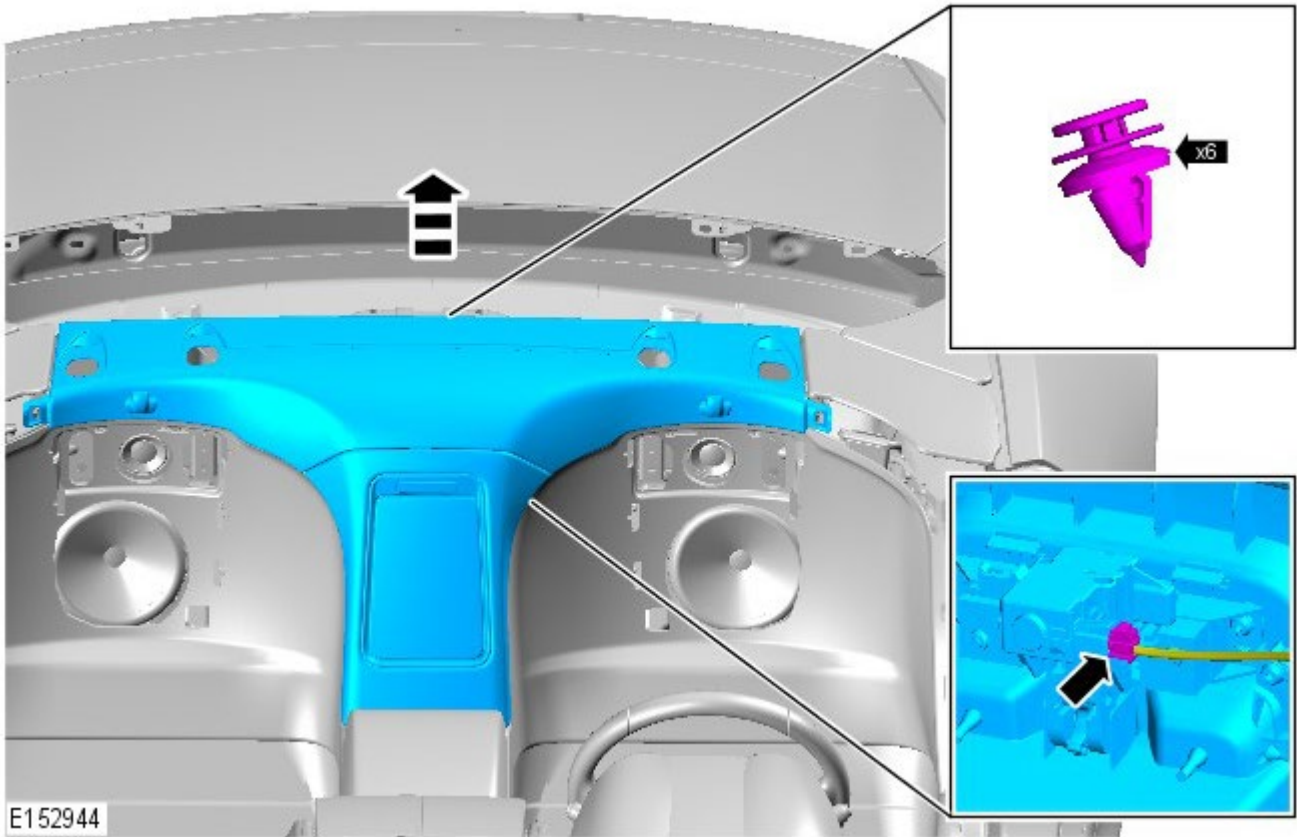
Repeat this step for the other side.



Remove the roll-over protection bars.



7. Remove the clips.



E152944

8.
 - Disconnect the electrical connector and release the retaining clips.
 - Remove the rear storage compartment trim.



E215151

9.
 - Disconnect the electrical connectors.
 - Remove the Transmission Control Module (TCM).

Installation

1.
 - Install the TCU.
 - Torque: 10Nm*
 - Connect the electrical connectors.
2.
 - Install the rear storage compartment trim and connect the electrical connector.
 - Install the trim clips.
3. NOTE:

Repeat this step for the other side.

Install the roll-over protection bars.

Torque: 47Nm

4. Install the rear speaker grilles.
5. NOTE:

Repeat this step for the other side.

Install the trim panel.

6. NOTE:

Repeat this step for the other side.

Install the treadplate.

7. Connect the startup battery ground cable.
Refer to: Specifications (414-01 Battery, Mounting and Cables, Specifications).
8. Use the JLR approved diagnostic equipment to calibrate the module.
General Equipment: Jaguar Land Rover approved diagnostic equipment