

No.JTB00053v2 09 August 2007

Reissue

Please replace the previous edition of this bulletin.

This bulletin supersedes TSB JT B00053/2007 dated 17 July, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page).

Subject/Concern: Whine from Rear of Vehicle at 60 mile/h (96 km/h)

Models:		
S-TYPE		

Markets: All Section: 205-00

#### Summary:

This bulletin addresses customer concerns of a whine from the rear of the vehicle at 60 mile/h (96 km/h).

### This version has been issued due to a change in Parts Required.

**Cause:** Rear drive unit frequency.

**NOTE:** The number stamped on the previous and new bushings are the same. To identify them, the modified axle housing bushing is black, while the previous axle housing bushing is silver.

**NOTE:** The latest level driveshaft can be identified by a swage in the tube (see step 1).

**NOTE:** V6 diesel manual differentials must not have a new bush installed.

Action: Should a customer express concern, if the vehicle has not previously had a new driveshaft installed, install a new driveshaft. Re-evaluate the vehicle to determine if further action is required. If the vehicle has previously had a new differential installed, check if the modified bushing (black top) is already installed. If not, install a new rear axle housing bushing and test the vehicle. If a new differential has been previously installed with the modified black topped bushing and whine is still present, install a new differential. Follow the Service Instruction outlined below.

Parts Required:		
Description	Part Number	Quantity
Differential - V6 - Gasoline automatic	XR8 56869	1
Differential - V6 - Diesel automatic and gasoline manual	XR8 56868	1
Differential - 2.7L Diesel manual	XR8 56866	1

Differential - V8 - NA and S/C	XR8 56867	1
Axle housing bushing	C2C 16377	1
Driveshaft - 4.2 NA and S/C	XR8 56667	1
Driveshaft - 2.7 Diesel	XR8 56668	1
Driveshaft - V6 Automatic	XR8 56666	1
Driveshaft - V6 Manual	XR8 56665	1

Labour Time:			
Operation Description	Operation No.	Time	
Differential - Renew - VIN M45255 to N52047	51.25.13	2.3 hours	
Differential - Renew - VIN N52047 Onwards	51.25.13	2.2 hours	
Axle housing bushing - Renew - VIN M45255 to N52047	64.25.30	2.5 hours	
Axle housing bushing - Renew - VIN N52047 Onwards	64.25.30	2.4 hours	
Driveshaft - Renew	47.15.01	1.1 hours	

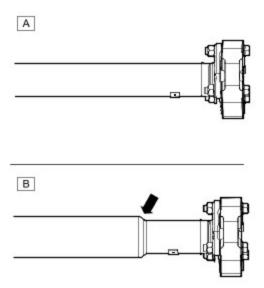
Repair/Claim Coding:		
Causal Part:	XR8 56866, XR8 56867, XR8 56868 or XR8 56869	
ACES Condition	42	
Code:	42	
Defect Code:		

# **Service Instruction**

## Installation of the new driveshaft, new axle and new axle housing bushing

1. **NOTE:** The latest level driveshaft can be identified by a diameter reduction in the tube (B) approximately 150mm from the rubber coupling at the differential end of the shaft. Older level parts have a straight (A) rear tube (see E94695).

Install a new Driveshaft (see Global Technical Reference GTR Workshop Manual, section  $205-02 \ (47.15.01)$ ).



E94695

- 2. Axle assembly Remove (see Global Technical Reference GTR Workshop Manual, section 205-02 (51.25.13)).
- 3. To install the new axle housing bushing to the new axle (see Global Technical Reference GTR Workshop Manual, section 205-02 (64.25.30), carry out step 2 in Removal, and step 1 and 2 in Installation.
- 4. Axle assembly Install (see Global Technical Reference GTR Workshop Manual, section 205-02 (51.25.13)).

## Installation of the new axle housing bushing

5. Axle housing bushing - Renew (see Global Technical Reference GTR Workshop Manual, section 205-02 (64.25.30)).

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