
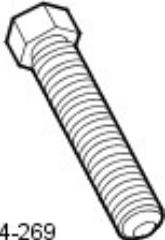
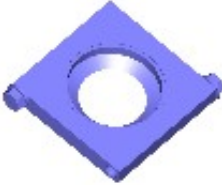


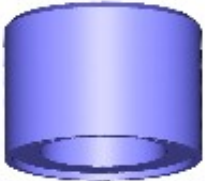

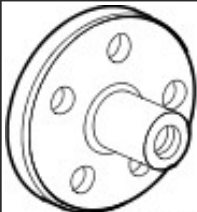



## Rear Suspension - Rear Wheel Bearing


Removal and Installation

### Special Tool(s)

 <p>204-250</p>	<p>204-250 Wheel bearing install and removal tool</p>
 <p>204-269</p>	<p>204-269 Flange remover forcing screw</p>
 <p>E117832</p>	<p>204-305 Remover, Wheel Bearing</p>
 <p>E101989 <b>204-725</b></p>	<p>204-725 Support Tool, Wheel Hub</p>
 <p>E101990 <b>204-726</b></p>	<p>204-726 Remover/Installer, Wheel Bearing</p>
	<p>204-727A Installer, Wheel Bearing</p>

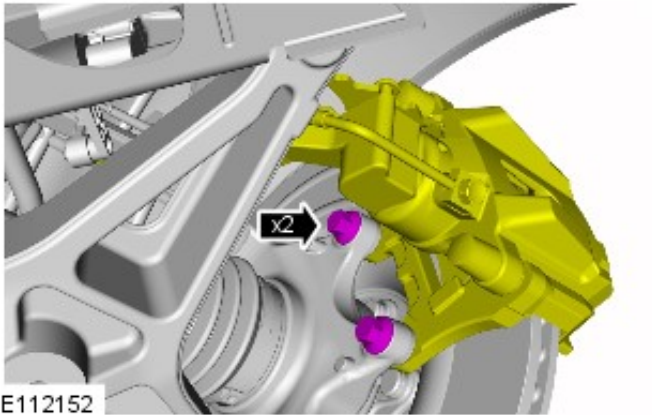
 E117751	
 E117752	204-791 Installer, Wheel Bearing
 205-491	205-491 Hub puller
 20549101	205-491-1 Adapter nuts

## Removal

-  **WARNING:** Make sure to support the vehicle with axle stands.  
Raise and support the vehicle.
- Refer to: [Wheel and Tire](#) (204-04 Wheels and Tires, Removal and Installation).
-

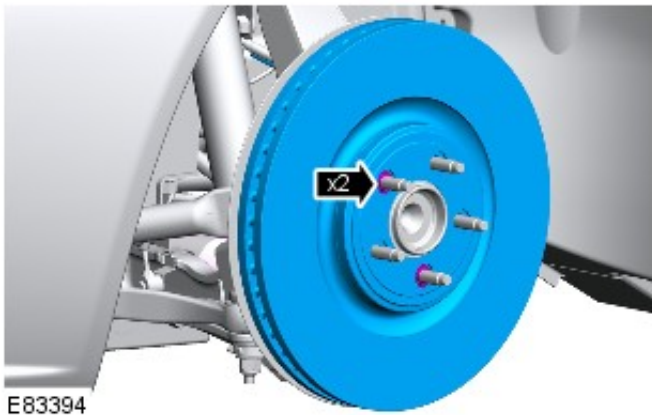


E112151



E112152

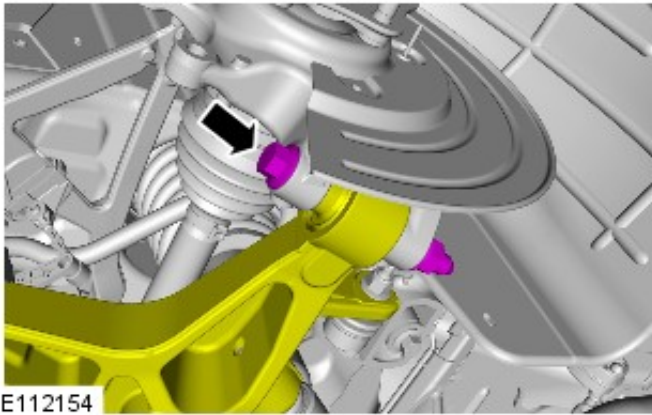
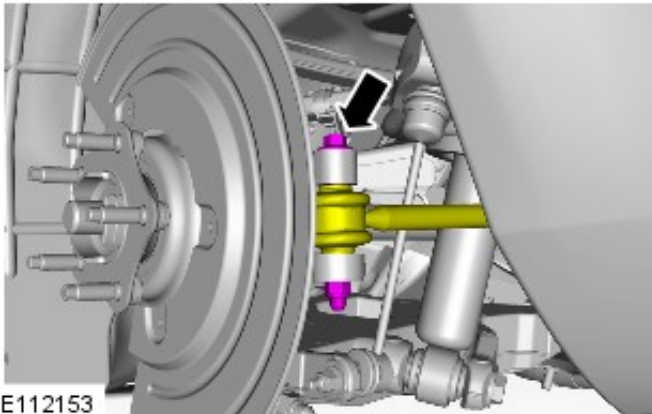
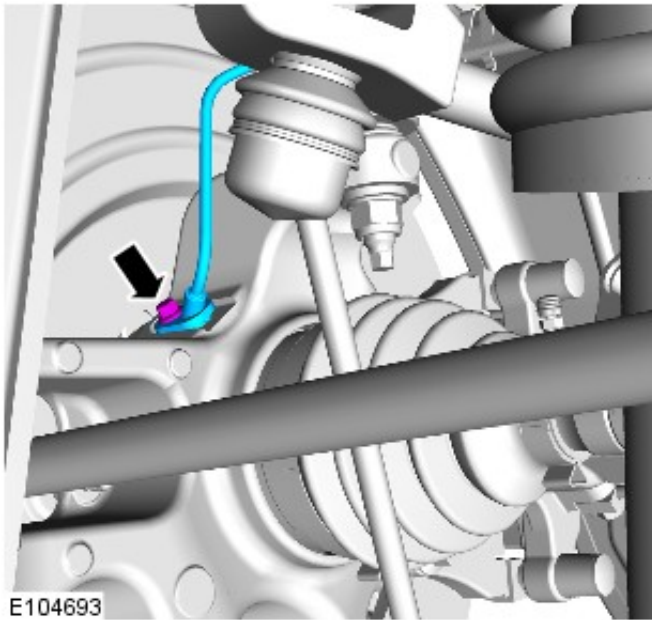
4.



E83394


5.

6.

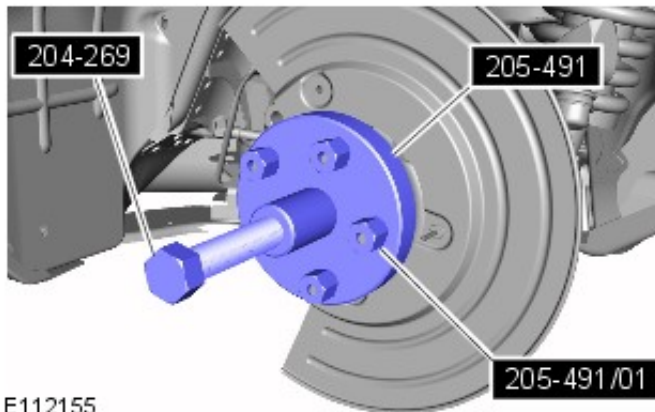


7.

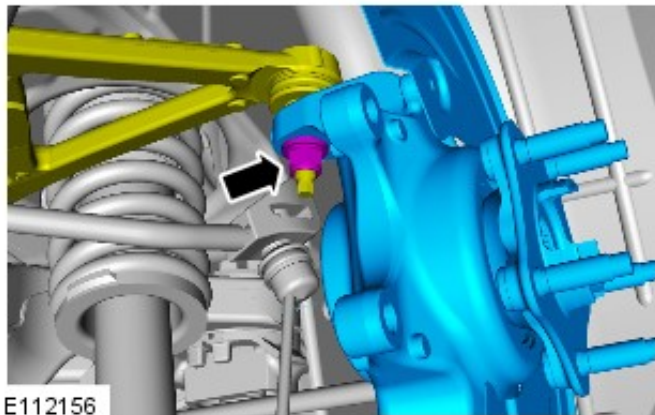
8.

9.  **CAUTION:** Do not use a hammer to detach the halfshaft from the hub assembly, failure to follow this instruction may result in damage to the halfshaft.


*Special Tool(s):* [205-491](#), [205-491-1](#), [204-269](#)



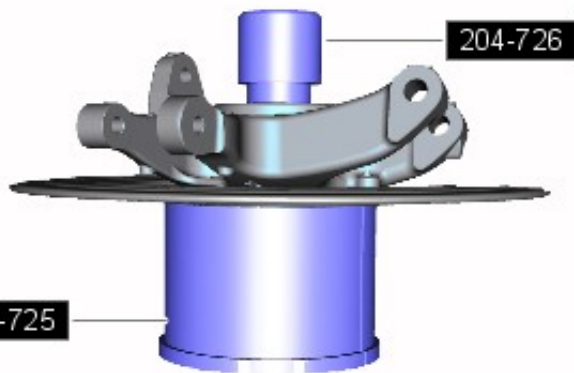
E112155



E112156

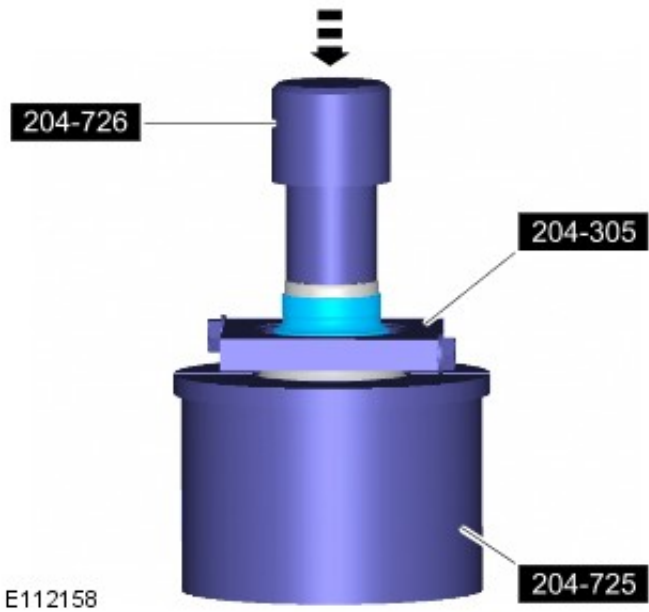
- 10.  NOTE: Use an additional wrench to prevent the component from rotating.

- 11. *Special Tool(s):* [204-726](#), [204-725](#)

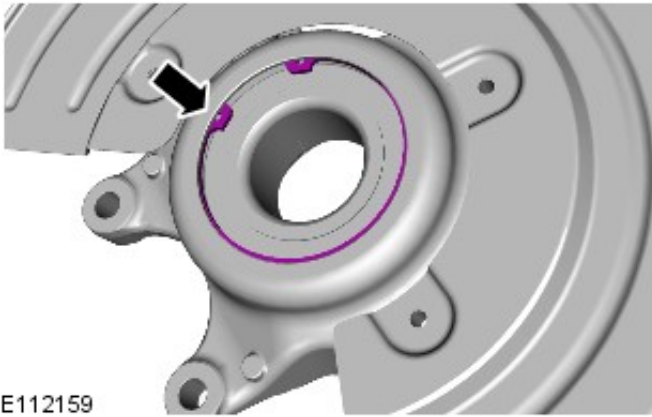


E112157

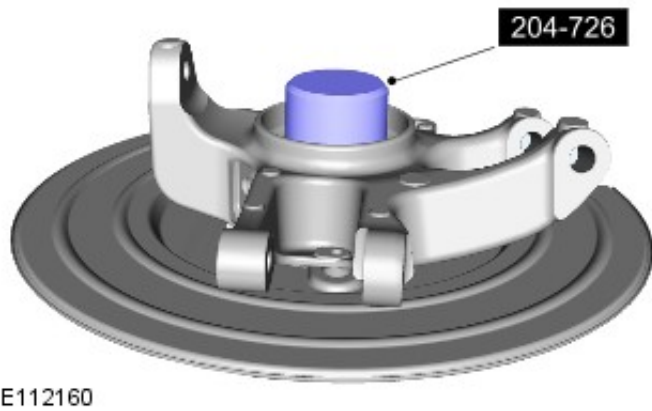
- 12. *Special Tool(s):* [204-305](#), [204-726](#), [204-725](#)



13.



14. *Special Tool(s):* [204-726](#)

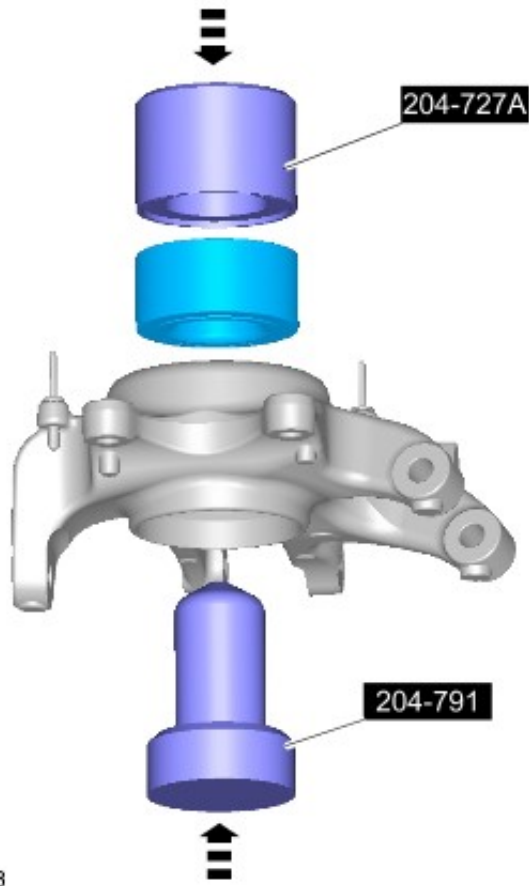


### Installation

1. **NOTES:**



Make sure bearing is installed in correct direction, encoder ring incorporated into the inboard seal of the wheel

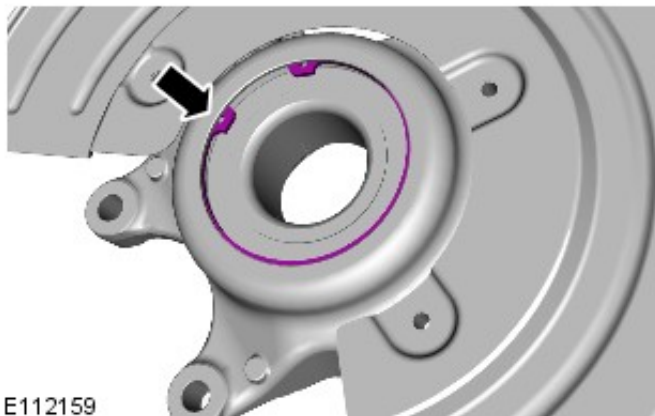


bearing.




Make sure correct alignment of the bearing is maintained when installing into the hub carrier.

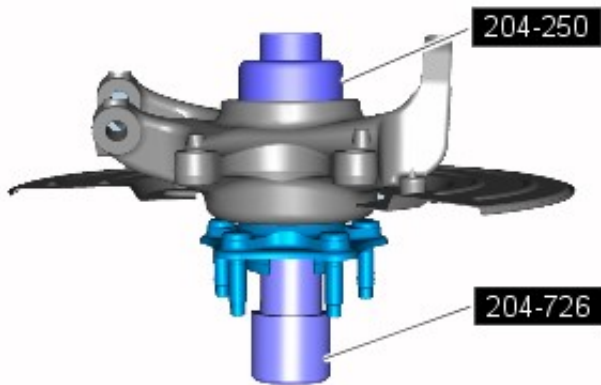
Special Tool(s): [204-727A](#), [204-791](#)



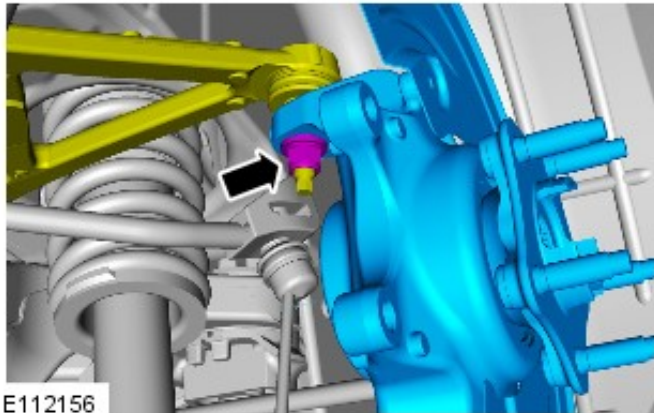
2.

3.  NOTE: Make sure the correct alignment of the drive flange is maintained when installing into the hub carrier and bearing assembly.

Special Tool(s): [204-726](#), [204-250](#)



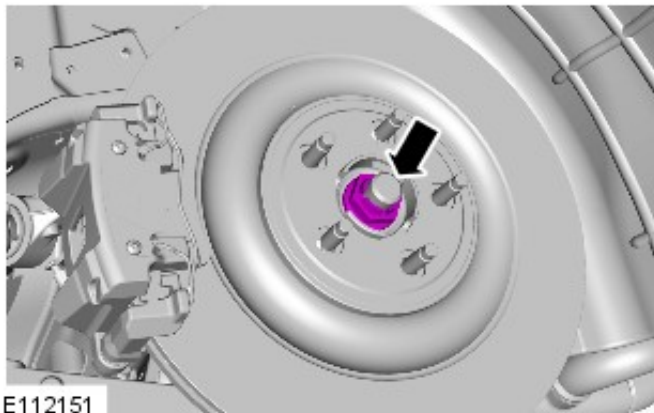
E112162



E112156

4.  CAUTION: The final tightening of the suspension components must be carried out with the vehicle on its wheels.

Torque: 90 Nm



E112151

5.  CAUTION: Install the halfshaft nut finger tight.

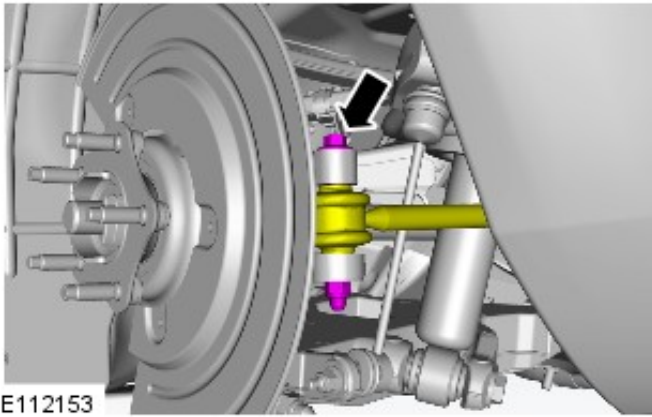
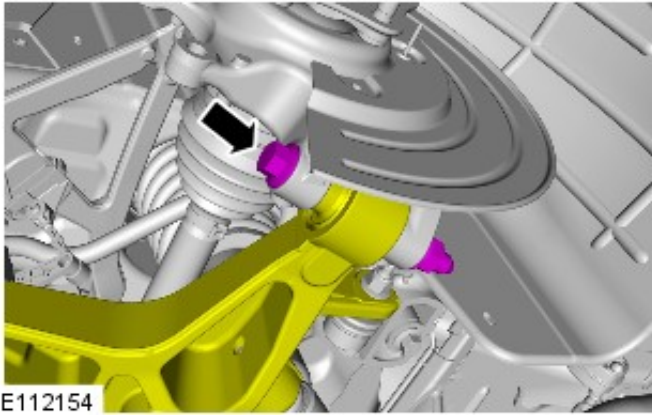



NOTE: The wheel hub nut is not tightened at this stage.

6.  CAUTION: The final tightening of the suspension components must be carried out with the vehicle on its wheels.

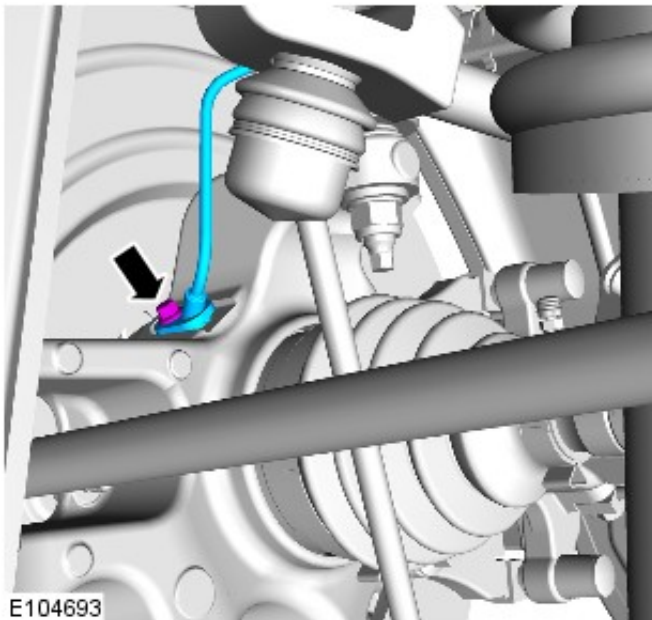
Torque: 150 Nm





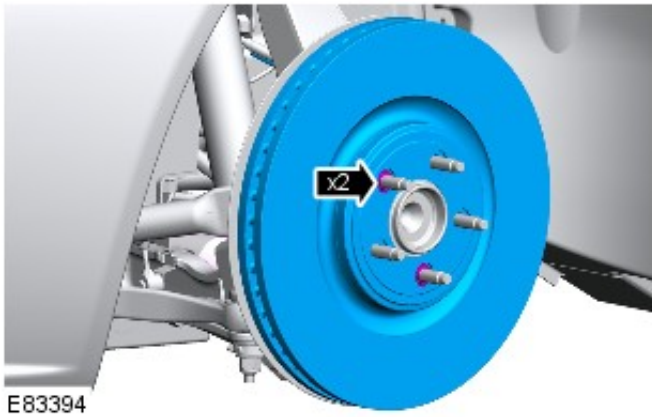
7.  **CAUTION:** The final tightening of the suspension components must be carried out with the vehicle on its wheels.

*Torque:* 55 Nm

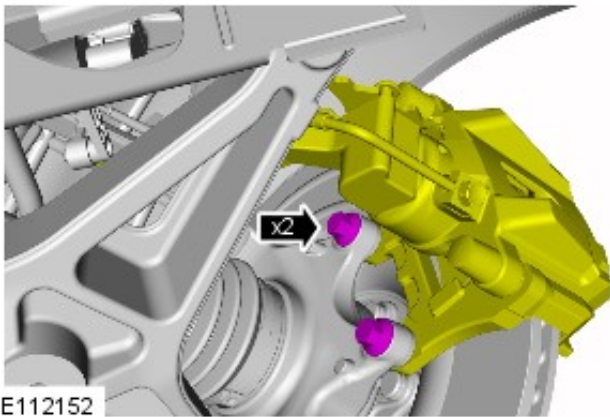



8. *Torque:* 6 Nm

- 9.

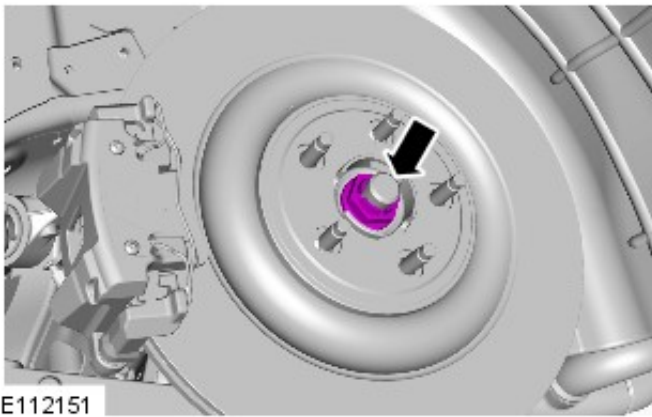


10. Torque: 103 Nm



11.  CAUTION: Do not use air tools to install the nut. Failure to follow this instruction may result in damage to the component.

Torque: 300 Nm



12. Refer to: [Wheel and Tire](#) (204-04 Wheels and Tires, Removal and Installation).