

Exterior Lighting - Headlamp Assembly

Removal and Installation

Removal

NOTE: Removal steps in this procedure may contain installation details.

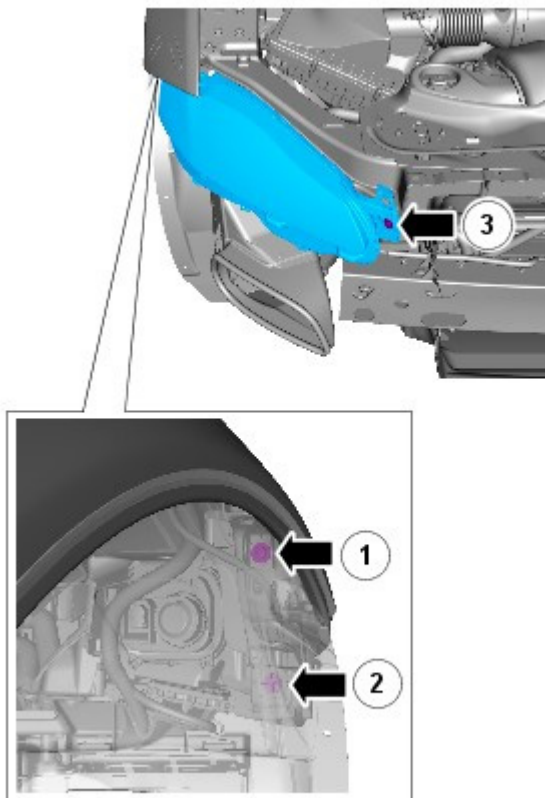
NOTE: The ignition must be switched off.

NOTE: RH illustration shown, LH is similar.

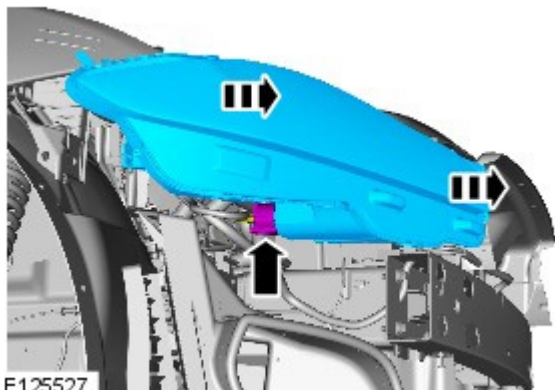
1.  **WARNING:** Make sure to support the vehicle with axle stands.

Raise and support the vehicle.

2. Refer to: Front Bumper Cover (501-19, Removal and Installation).
- 3.



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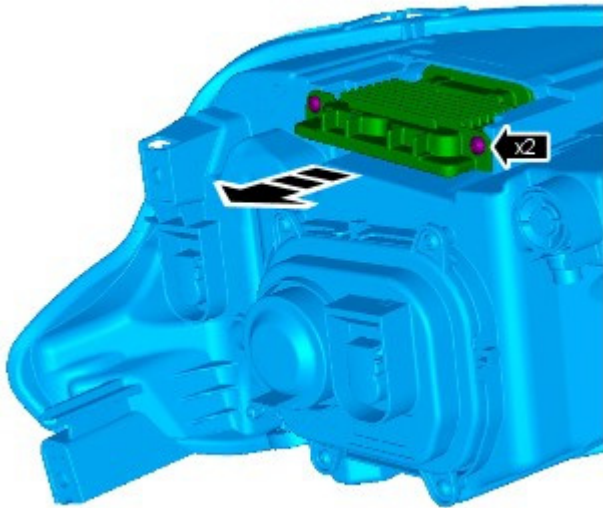
4. **CAUTIONS:**

 Protect the surrounding paintwork to avoid damage.

 Protect the surrounding trim to avoid damage.

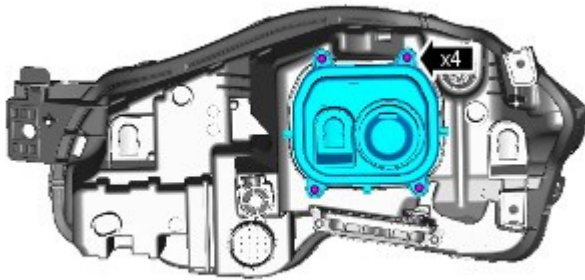
5. NOTE: Do not disassemble further if the component is removed for access only.

Torque: 2.5 Nm



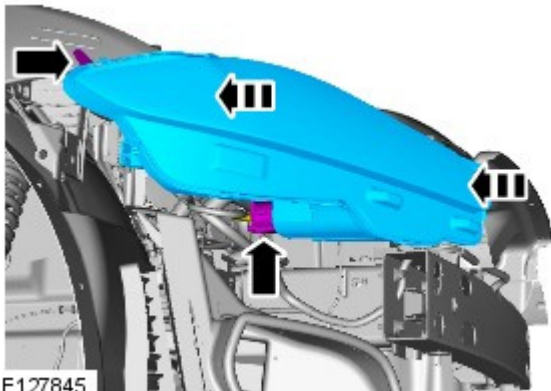
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6. Torque: 2.5 Nm



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Installation



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1. CAUTIONS:

 Protect the surrounding paintwork to avoid damage.

 Protect the surrounding trim to avoid damage.

 Make sure that the component is correctly located on the locating dowels.

2. NOTE: Make sure the headlamp is pressed into and up to the finishing edge of the front fender.

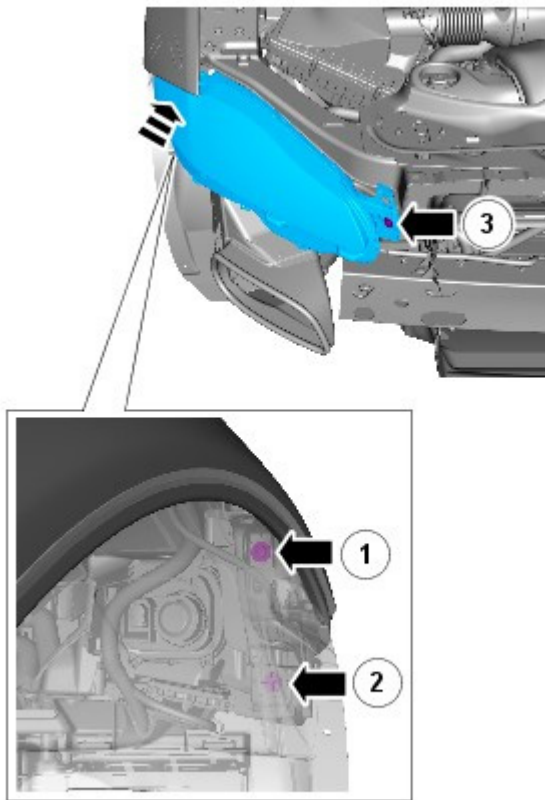
NOTE: The gap between the front lamp and the front fender must not exceed 1mm +/- 0.5

NOTE: Tighten the bolts in the indicated sequence.

Torque:

- 1 6.2 Nm
- 2 6.2 Nm

3 9 Nm



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3. Refer to: Front Bumper Cover (501-19, Removal and Installation).
4. Lower the vehicle.
5. Refer to: Headlamp Adjustment (417-01, General Procedures).