



Technical Service Bulletin

No.JTB00039
19 April 2007

Subject/Concern: Noise From Windshield Area at High Speed

Models:

XJ Range | | VIN-range: G49701 Onwards

Markets: All

Section: 501-11

Summary:

Wind or buzzing noise emanating from windshield at high speed (approximately 90 mile/h (150 km/h)).

Cause: The edge of the windshield flip seal lifting at high speed, causing the seal to vibrate in the airflow.

Action: Should a customer express concern, apply glazing compound under the windshield flip seal to prevent the seal from lifting. Follow the Service Instruction outlined below.

Labour Time:

Operation Description	Operation No.	Time
Apply glazing compound to the windshield flip seal	76.95.30	0.2 hours

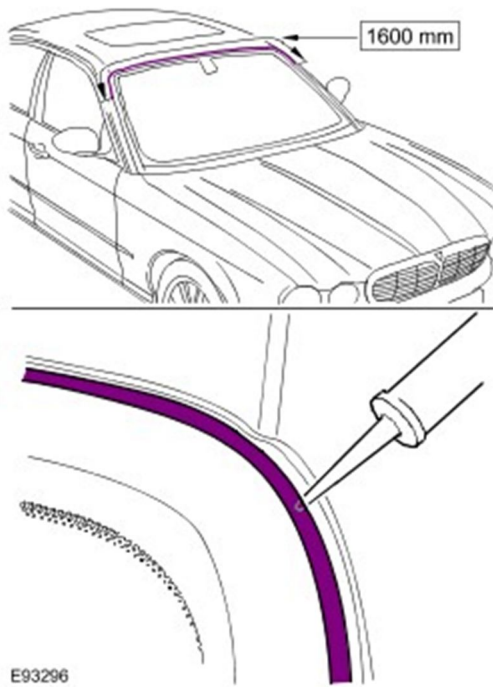
Repair/Claim Coding:

Causal Part:	C2C 33104
ACES Condition Code:	68
Defect Code:	

Service Instruction

- 1 . Clean area behind the flip seal in preparation for the glazing compound application.
- 2 . **NOTE:** An allowance equivalent to £2.27 sterling may be claimed in local currency quoting sundry item code (ROW) ZZZ001, NAS ('other') for the 3M™ Auto Bedding and Glazing Compound 08509 (half a tube to be used per vehicle).

Apply 3M™ Auto Bedding and Glazing Compound 08509 under the flip seal to prevent vibration of the seal at high speed.



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