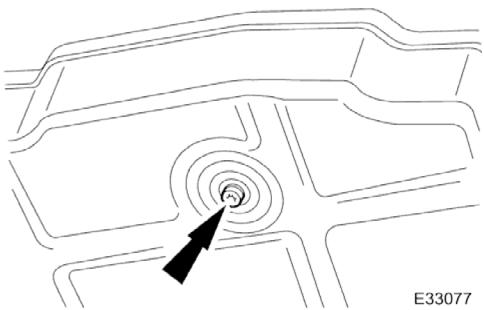
Transmission Fluid Drain and Refill

Special Service tools



E31840 Dipstick 307-379

- 1. Disconnect the battery ground lead.
- 2. Raise the vehicle for access.



3. **NOTE:**

This procedure will not remove residual fluid from the torque converter.

Drain the transmission fluid.

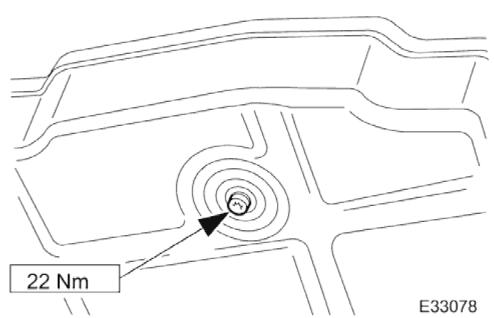


WARNING:

TRANSMISSION FLUID MAY CAUSE SEVERE BURNS, ENSURE THAT ALL SAFETY PROCEDURES ARE OBSERVED AND THAT THE RECEPTACLE FOR WASTE HAS SUFFICIENT CAPACITY.

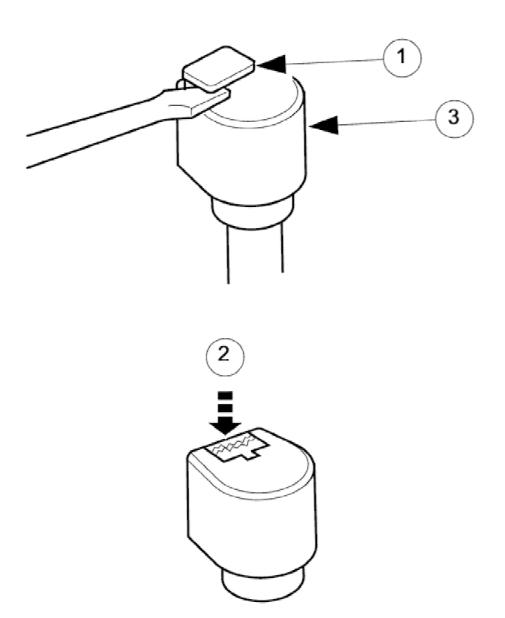
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• Carefully remove the drain plug and discard the sealing washer.



- 4. Refit the drain plug and tighten to the specified torque figure.
 - Use a new sealing washer.
- 5. Connect the PDU to monitor the fluid temperature.

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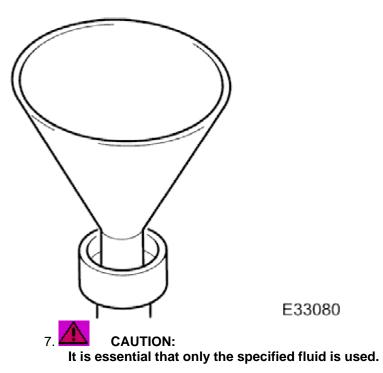
E33079

- 6. Access the dipstick tube.

 - Break off the dipstick tube plug locking plate.
 Push the locking pin downward, into the plug.
 Remove the dipstick tube plug.

 - Push the locking pin through the tube plug and discard the pin.

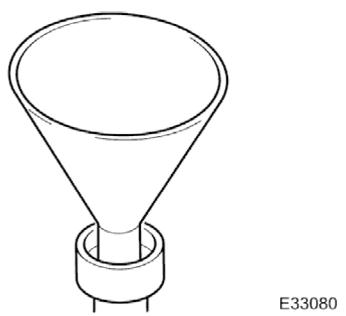
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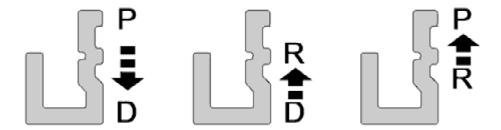
Pour approximately 4,0 liters of fluid into the transmission.



8. Select P and start the engine.



9. Pour approximately 3,0 liters of fluid into the transmission.

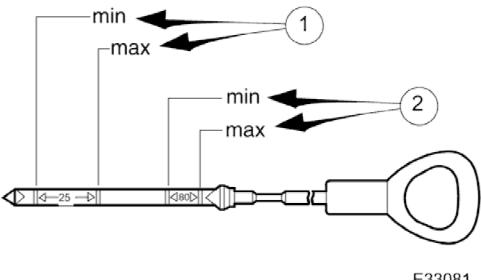


E33017

10. Cycle the gear selector:

- From P to D.
- From D to R.
- From R to P.

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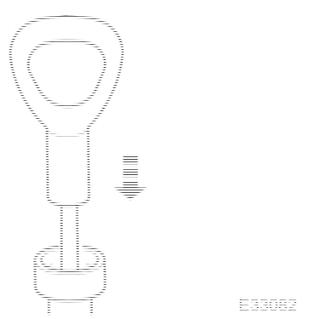
E33081

11. **NOTE:**

Temperature will ONLY be displayed in D or R.

Check the transmission fluid temperature to select the appropriate dipstick calibration.

- 1. MAX and MIN marks at 25°C fluid temperature.
- 2. MAX and MIN marks at 80°C fluid temperature.



- 12. Check the transmission fluid level.
 - Insert the dipstick (special tool 307 379) until it stops (tip contact with the fluid pan).

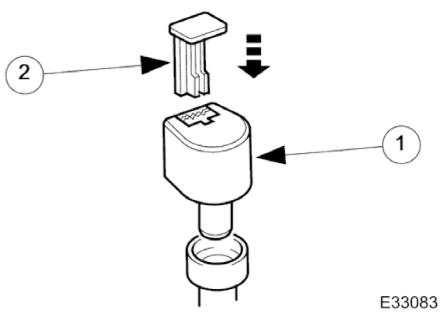
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• Remove the dipstick and check the level.

Only use a lint free cloth to wipe the dipstick.

• Repeat this operation.

- 13. Correct the fluid level as required, noting that excess fluid MUST be removed.
- 14. STOP the engine and remove the dipstick.



- 15. Seal the dipstick tube.1. Seat the tube plug.2. Engage and fully seat the new locking pin.
- 16. Check for leaks and remove spilt fluid.