

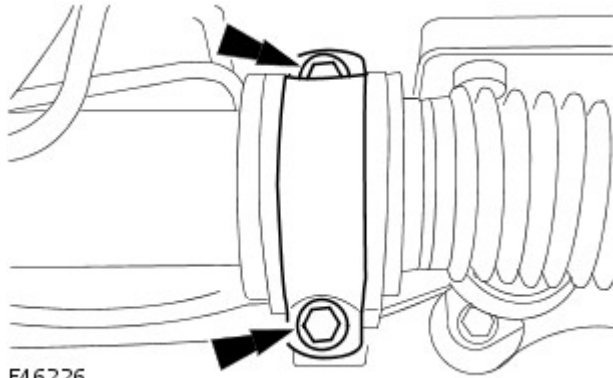
Power Steering - Steering Gear Bushing

Removal and Installation

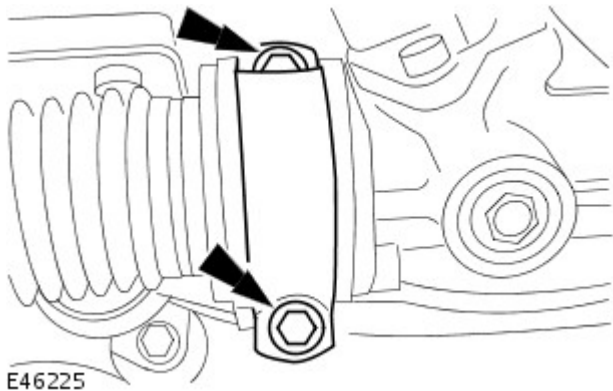
Removal

1. Raise the vehicle on a four-post ramp.

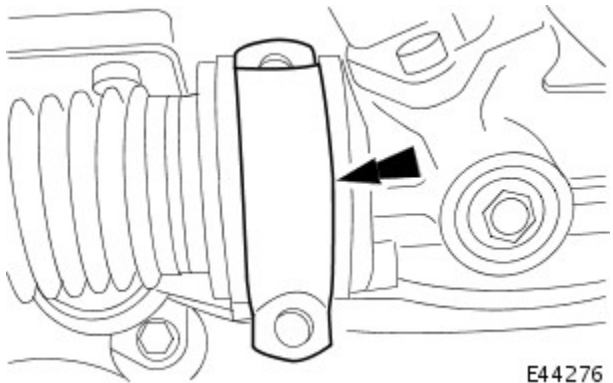
• NOTE: The steering gear bushings are handed; They are marked accordingly and must be replaced as a pair.



2. Loosen, but do not remove, the right-hand steering gear mounting bracket retaining bolts.



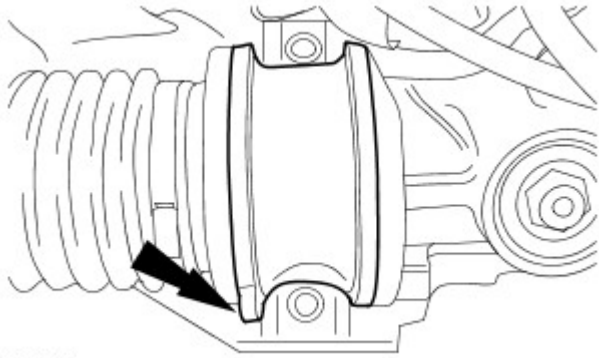
3. Remove the left-hand steering gear mounting bracket retaining bolts.



4. Remove the left-hand steering gear mounting bracket.

5. NOTE: Note the installation position of the bushing before removal.

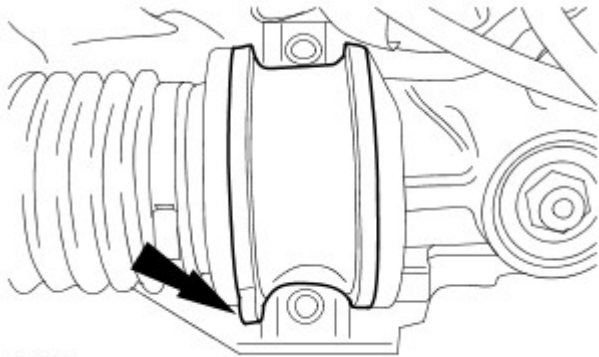
Remove and discard the left-hand steering gear bushing.



E44273

6. NOTE: Note the installation position of the bushing.

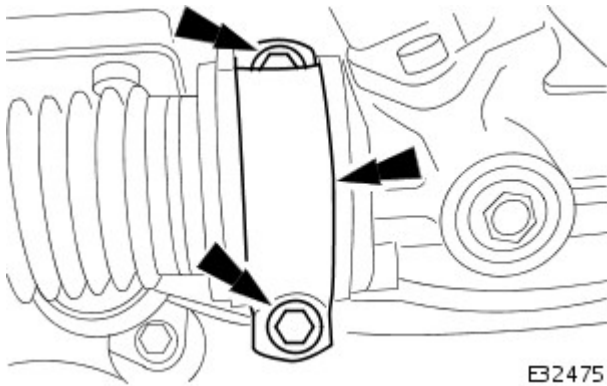
Install the left-hand steering gear bushing.



E44273

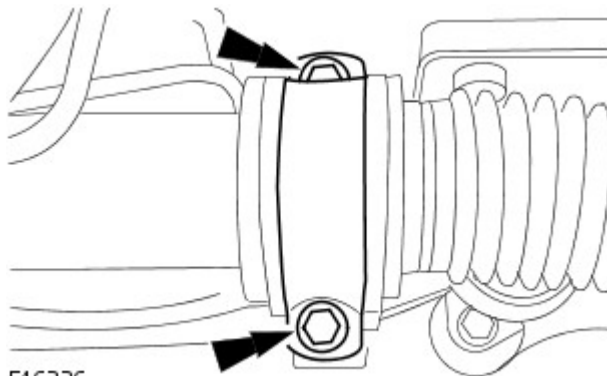
7. Install the left-hand steering gear mounting bracket.

- Install the mounting bracket.
- Install, but do not tighten, the bolts.



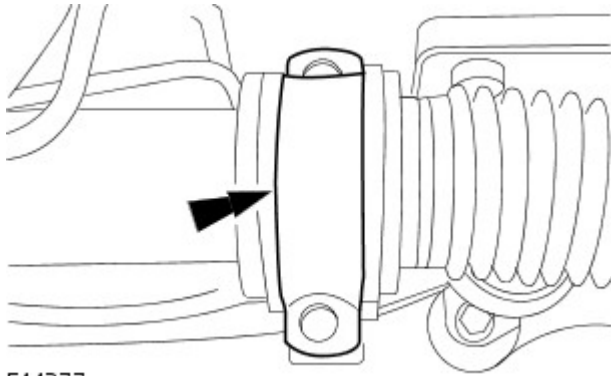
E32475

8. Remove the right-hand steering gear mounting bracket retaining bolts.



E46226

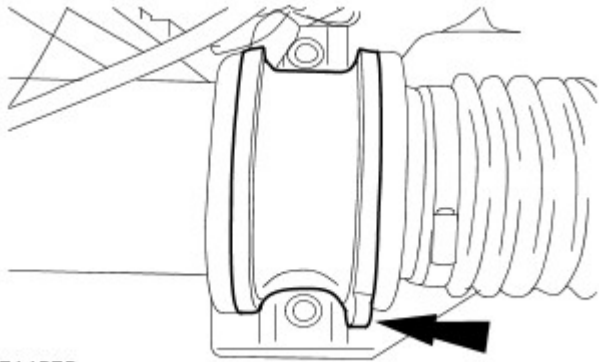
9. Remove the right-hand steering gear mounting bracket.



E44277

10. NOTE: Note the installation position of the bushing before removal.

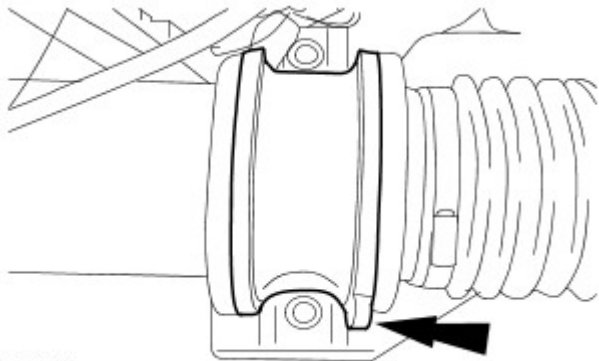
Remove and discard the right-hand steering gear bushing.



E44272

11. NOTE: Note the installation position of the bushing.

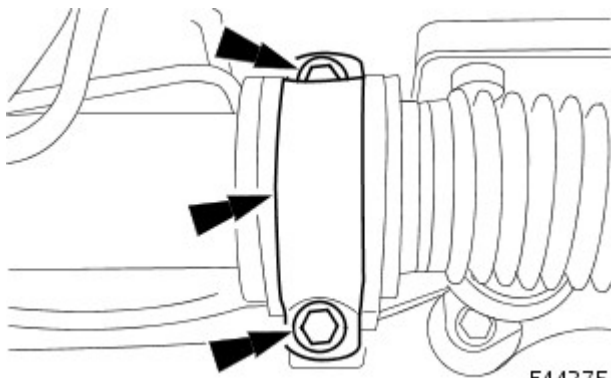
Install the right-hand steering gear bushing.



E44272

12. Install the right-hand mounting bracket to the steering gear.

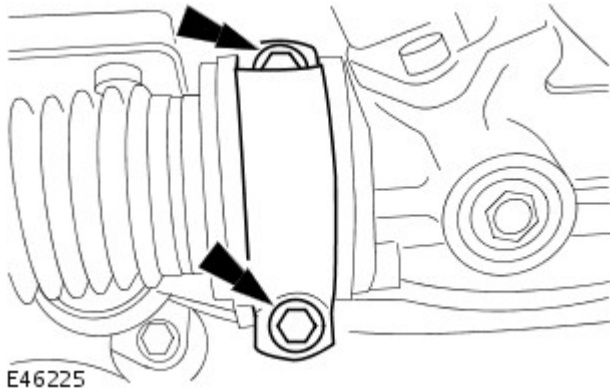
- Install the mounting bracket.
- Install, but do not tighten, the bolts.



E44275

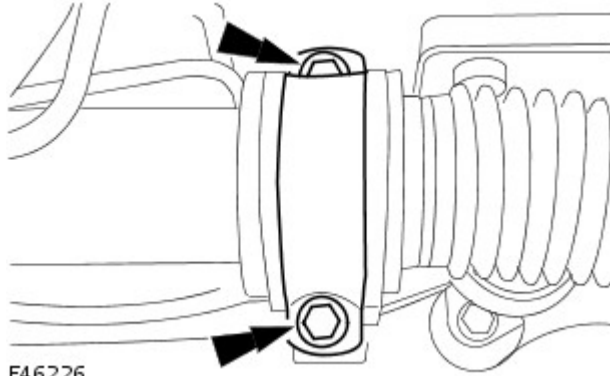
Installation

1. Tighten to 45 Nm.



E46225

2. Tighten to 45 Nm.



E46226

3. Lower the vehicle.