

TECHNICAL BULLETIN

JTB00283v2

09 JAN 2013



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This bulletin supersedes TSB JTB00283/2012 dated 19 DEC 2012, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this TSB in TOPIx.

SECTION: 501-00

XK Folding Top and Glass Separation

AFFECTED VEHICLE RANGE:

XK Range (X150)

Model Year: 2006-2012

VIN: B00379-B47446

MARKETS:

All

CONDITION SUMMARY:

Situation:

The rear glass is separating from the folding top.

This version has been issued for a change to the Condition Summary information.



NOTE: 350mm is the maximum length of any one delaminating area that can be repaired. Up to maximum of 3 repairs around the glass are permitted.

Cause: Failing of the adhesive. **Suggested Customer Concern Code - J03.**

Action: Should a customer express concern, follow the Service Instruction outlined below.

PARTS:



NOTE: Parts required (to be sourced locally) Lint-free cleaning cloth, a suitable 3M Applicator Gun and adhesive tape.

C2P25105	Adhesive	Quantity: 1
C2P25106	Surface Cleaner	Quantity: 1

TOOLS:

No Tools Required

WARRANTY:



NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.



NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Folding Top Glass - Re-seal	76.96.11	0.3	D8	C2P7553



NOTE: Normal Warranty policies and procedures apply.

SERVICE INSTRUCTION:

1. **NOTE:** 350mm is the maximum length of any one delaminating area that can be repaired. Up to maximum of 3 repairs around the glass are permitted.



NOTE: Plastic peg shown inserted for clarity of separation.

Graphic E151287 shows separation of the backlight bonding.



E 151287

2. **CAUTION:** After a short period of time the rear of the hood will drop so a suitable chock / prop will need to be used that will not damage or mark the trim components.



CAUTION: Protect the surrounding paintwork to avoid damage.

Position folding top in the position shown in E151869.



E151869

3. Clean Surfaces with Weicon surface cleaner and a lint free cloth.

1. Flash off time at least 10 minutes.



E151289

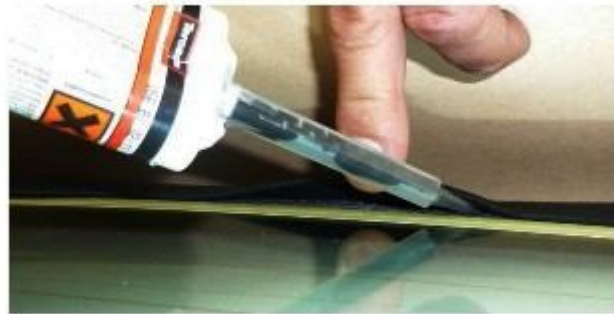
4. Apply adhesive tape (masking tape) along the repair spot in order to protect the backlite from leaking adhesive.



E151290

5.  **NOTE: Use a new static mixer for every repair spot.**

Apply an even bead of adhesive with Teromix 6700.



E151291

6. Press canopy onto the backlite with your fingers.

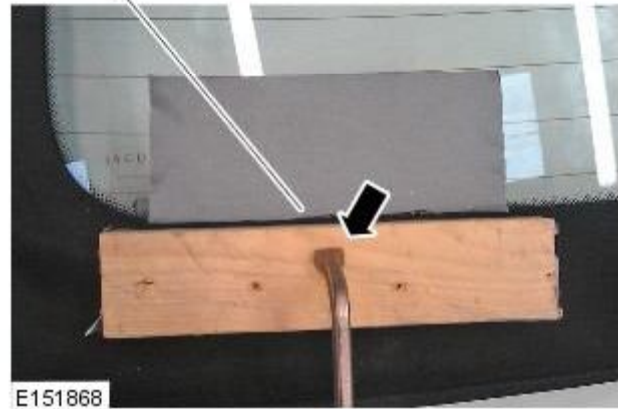
1. Remove excess adhesive by removing the adhesive tape.



E151292

7. Apply pressure on repair spot by use of a suitable clamp.

1. Holding time at least 10 minutes.



8. Close folding top.

9. Test with water hose or watering can after 24 hours for at least two minutes.

1. After successfully passing the water hose test, use carwash for additional water test.