

TECHNICAL SERVICE BULLETIN No.JTB00191/2010 01 April 2010

Circulate to:	Service Manager	Parts Manager	Warranty Administrator	Service Reception	Technicians

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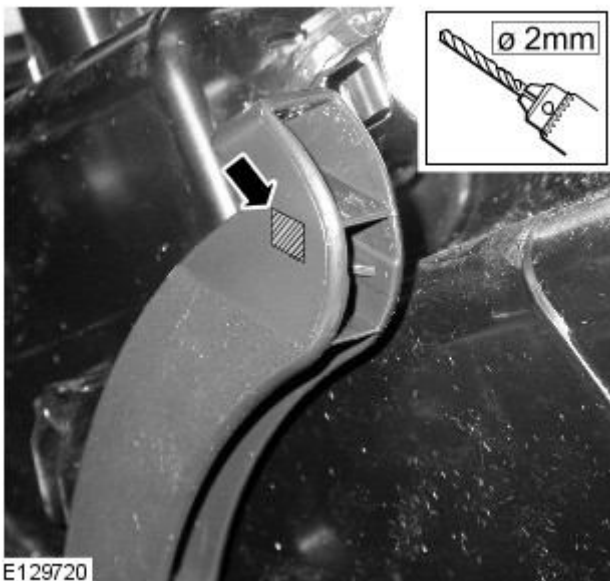
Subject/Concern:	Glove Compartment Lid is Not Damped Upon Opening
Model:	
XK Range	VIN Range: B00001 Onwards
Markets:	All
Section:	501-00
Summary	
<p>The glove compartment lid is not damped upon opening.</p> <p>Cause: The glove compartment lid damper cord retaining tab has come away from the glove compartment housing. Suggested Customer Concern Code - B85.</p> <p>• The split pin/cotter pin (2mm x approx 30mm) must be locally sourced.</p> <p>Action: Should a customer express concern, follow the Service Instruction outlined below.</p>	

Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

Labor Time		
Operation Description	Operation No.	Time
Glove Compartment Damper Arm - Repair	76.95.64	0.3 hours
Repair/Claim Coding		
Causal Part:	C2P16747SEP	
ACES Condition Code:	42	

Service Instruction

1. Remove the glove compartment (see Global Technical Reference GTR Workshop Manual, section 501-12).
2. Using a suitable 2mm drill, drill a hole (shown in the shaded area in E129720) through the glove compartment damper arm.

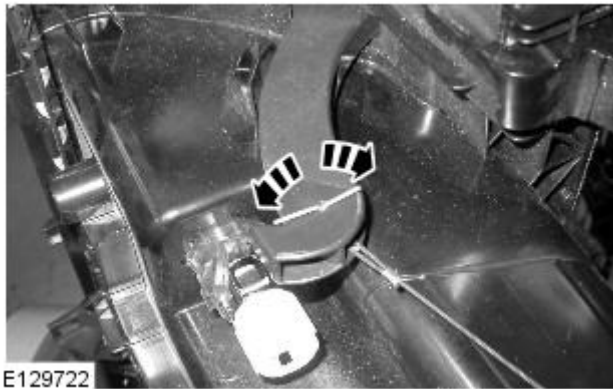




E129721

3. Install the glove compartment lid damper cord looped end into the damper arm (1 in E129721).

1. Install the (locally sourced 2mm x approx 30mm) split pin/cotter pin in to the drilled hole and through the damper cord looped end (2 in E129721).



E129722

4. Fold the protruding ends of the Split pin/cotter pin (shown in E129722).

5. Install the glove compartment (see Global Technical Reference GTR Workshop Manual, section 501-12).