

# TECHNICAL BULLETIN

JTB00313

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## **SECTION: 417-00**

### Headlamp Internal Staining

#### **AFFECTED VEHICLE RANGE:**

**XK Range (X150)**

**Model Year:** 2012 Onwards

**VIN:** B47483 Onwards

#### **MARKETS:**

All Markets

#### **CONDITION SUMMARY:**

**Situation:** Customer may complain of internal headlight staining.

**Suggested Customer Concern Code L29.**

**Cause:** Insufficient venting within the headlight and internal anti-fog coating misting due to moisture build up in the headlight internals.

**Action:** Should a customer express concern, follow the Service Instruction outlined below.

#### **PARTS:**


C2P25609	Headlamp assembly H.I.D. Right / RHD Active Adaptive	Quantity: 1
C2P25615	Headlamp assembly H.I.D. Left / RHD Active Adaptive	Quantity: 1
C2P25612	Headlamp assembly H.I.D. Right/ LHD Except USA Except Active Adaptive	Quantity: 1
C2P25618	Headlamp assembly H.I.D. Left / LHD Except USA Except Active Adaptive	Quantity: 1
C2P25610	Headlamp assembly H.I.D. Right / LHD Except USA Active Adaptive	Quantity: 1
C2P25616	Headlamp assembly H.I.D. Left / LHD Except USA Active Adaptive	Quantity: 1
C2P25614	Headlamp assembly H.I.D. Right / LHD Except USA Except Active Adaptive	Quantity: 1
C2P25620	Headlamp assembly H.I.D. Left / LHD Except USA Except Active Adaptive	Quantity: 1
C2P25613	Headlamp assembly H.I.D. Right / LHD USA / Active Adaptive	Quantity: 1
C2P25619	Headlamp assembly H.I.D. Left / LHD USA / Active Adaptive	Quantity: 1
C2P25611	Headlamp assembly H.I.D. Right / RHD / Except Active Adaptive	Quantity: 1
C2P25617	Headlamp assembly H.I.D. Left / RHD / Except Active Adaptive	Quantity: 1

#### **TOOLS:**

No Tools Required


#### **WARRANTY:**

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Headlamp assembly H.I.D. - RHD Active Adaptive	86.41.09	1.1	42	Right - C2P25459 / Left - C2P25463

Headlamp assembly H.I.D. - LHD Except USA Except Active Adaptive	<b>86.41.09</b>	1.1	42	Right - C2P18230 / Left - C2P18238
Headlamp assembly H.I.D. - LHD Except USA Active Adaptive	<b>86.41.09</b>	1.1	42	Right - C2P25460 / Left - C2P25616
Headlamp assembly H.I.D. - LHD Except USA Except Active Adaptive	<b>86.41.09</b>	1.1	42	Right - C2P18233 / Left - C2P18241
Headlamp assembly H.I.D. - LHD USA / Active Adaptive	<b>86.41.09</b>	1.1	42	Right - C2P25462 / Left - C2P25466
Headlamp assembly H.I.D. - RHD / Except Active Adaptive	<b>86.41.09</b>	1.1	42	Right - C2P18229 / Left - C2P18237

 **NOTE: Normal Warranty policies and procedures apply.**

**SERVICE INSTRUCTION:**

1.  **NOTE: Example of headlamp staining**

Inspect headlamp unit.



2.  **NOTE: Example of headlamp staining**

Inspect headlamp unit.



3. If staining is present replace both headlamps (see Topix Workshop Manual, Section 417-01).