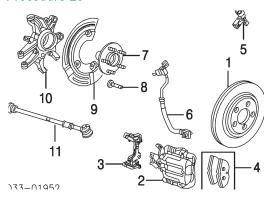
REAR SUSPENSION

Procedure 23



R&I Suspension/Rear Crossmember Assy

3.6

O/H Suspension (Includes R&I)

One Side (Includes R&I)	R	4.8
	L	4.8
Both Sides (Includes R&I)		9.2
R&R Brake Rotor	R	.9
	L	.9
Adjust Four Wheel Alignment		2.4
Bleed Brake System		.7

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

Rotor Set, Brake (a)

:	#	C2C25339	\$264.50
07-09	#	C2C25339	\$264.50
10	#	C2P13648	\$281.00
	07-09	# 07-09 # 10 #	07-09 # C2C25339

Hvy Duty Brakes-Serviced by Components

(a) Set of 2

#See Headnote for Labor One Side

1 Rotor, Brake

XK-Serviced w/Brake Rotor Set

XKR