



XK

DATE 07/03
Amended 04/04

417-06

SERVICE

TECHNICAL BULLETIN

Condensation Build-Up –
Headlamp Assembly –
Install Revised Lens

MODEL 1997-2004 MY
XK Range
VIN 001001-A39841

Remove and destroy Bulletin 417-06 dated 07/03.
Replace with this Bulletin.
Revisions are marked with a bar and in **bold text**.

Issue:

On some 1997-**2004** MY XK vehicles, within the above VIN range, customers may complain of condensation build-up in the headlamp assemblies.

A new modified headlamp lens with an anti-mist coating is available to solve this complaint without replacing the complete headlamp assembly. This lens should only be installed if the ventilation modifications outline in Technical Bulletin 417-05 Amended 04/04 have not been successful.

Action:

In case of a customer complaint of the above condition on a 1997-**2004** MY XK vehicle within the above VIN range, first refer to the repair procedure in Technical Bulletin 417-05. If the modification procedure has been performed and has not solved the concern, install a new lens as outlined below.

1. Install new headlamp lens assembly (see Workshop Manual, JTIS CD ROM section 417-01, SRO 86.41.39).

NOTE: THE INFORMATION IN TECHNICAL BULLETINS IS INTENDED FOR USE BY TRAINED, PROFESSIONAL TECHNICIANS WITH THE KNOWLEDGE, TOOLS, AND EQUIPMENT TO DO THE JOB PROPERLY AND SAFELY. IT INFORMS THESE TECHNICIANS OF CONDITIONS THAT MAY OCCUR ON SOME VEHICLES, OR PROVIDES INFORMATION THAT COULD ASSIST IN PROPER VEHICLE SERVICE. THE PROCEDURES SHOULD NOT BE PERFORMED BY "DO-IT-YOURSELFERS." DO NOT ASSUME THAT A CONDITION DESCRIBED AFFECTS YOUR CAR. CONTACT A JAGUAR RETAILER TO DETERMINE WHETHER THE BULLETIN APPLIES TO YOUR VEHICLE.

Global Technical Reference (GTR):Dealer Access: <https://hub.franchise.jaguar.com>Internet access: <http://www.jaguartechno.com>**Parts Information:**

DESCRIPTION	PART NUMBER	QTY
Headlamp lens left-hand	LJA 4651AA	1
Headlamp lens right-hand	LJA 4650AA	1
Headlamp lens left-hand with power wash	LJA 4651BA	1
Headlamp lens right-hand with power wash	LJA 4650BA	1
Headlamp lens left-hand with high intensity discharge (North America)	C2N 2469	1
Headlamp lens right-hand with high intensity discharge (North America)	C2N 2468	1

Warranty Information:

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number
Install headlamp lens (left-hand)	86.41.39	0.5 hrs.	LJA 4651AA
Install headlamp lens (right-hand)	86.41.40	0.5 hrs.	LJA 4651AA
Install headlamp lens (vehicle set)	86.41.59	0.8 hrs.	LJA 4651AA