

Front Safety Belt Retractor 76.73.10

Removal  **WARNING:**

IF A SEAT BELT PRETENSIONING UNIT IS INADVERTENTLY RUPTURED AND INGESTION AND/OR INHALATION OCCURS, FIRST AID MUST BE APPLIED AND MEDICAL ADVICE SOUGHT.

 **WARNING:**

NO ATTEMPT MUST BE MADE TO DISMANTLE A PRETENSIONING RETRACTOR UNIT. THERE ARE NO SERVICEABLE PARTS.

 **WARNING:**

WHEN HANDLING A RETRACTOR UNIT PISTON HOUSING, THE PISTON MUST ALWAYS BE POINTED DOWNWARDS AND AWAY FROM ONE'S SELF AND OTHER PERSONNEL AND FINGERS MUST BE KEPT AWAY FROM THE TAKE-UP SPOOL MECHANISM.

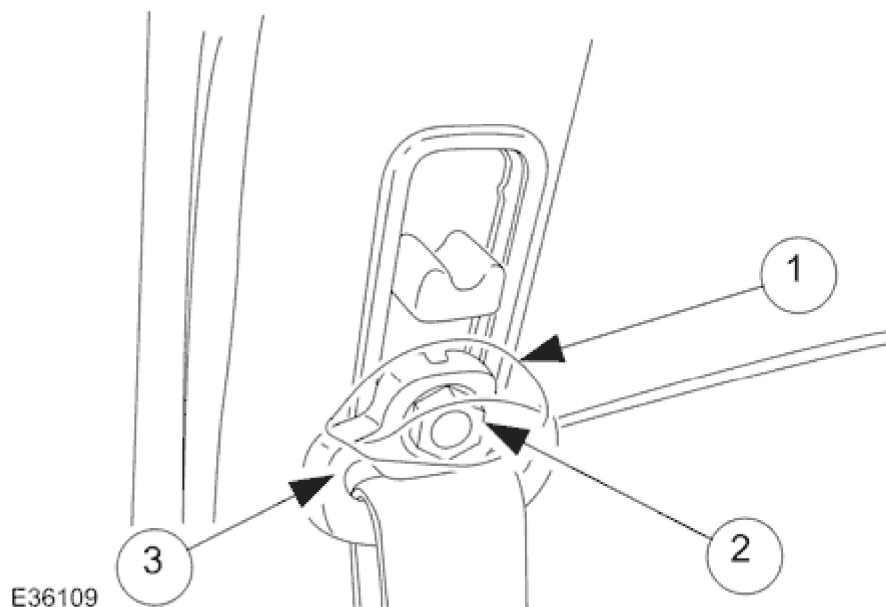
 **WARNING:**

ANY PRETENSIONING UNIT DROPPED FROM A HEIGHT GREATER THAN 0.3M (12 INCHES) MUST NOT BE FITTED TO A VEHICLE.

 **WARNING:**

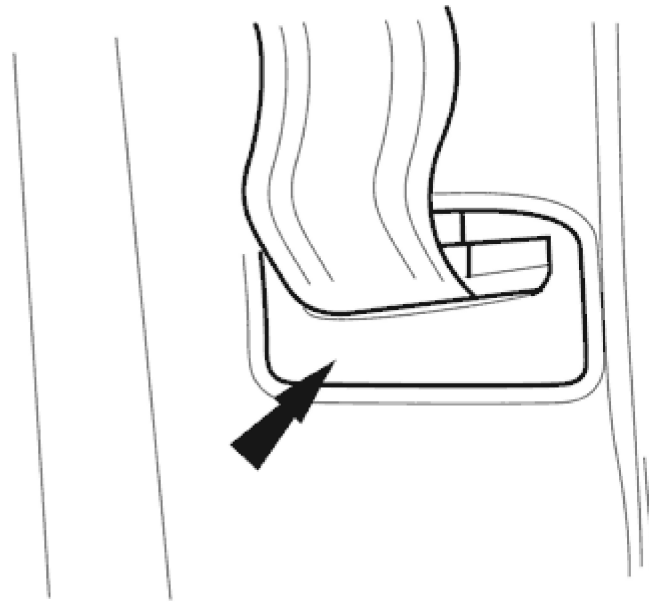
UNACTIVATED PRE-TENSIONING UNIT COMPONENTS CONTAIN A SOLID, FLAMMABLE MATERIAL.

1. Position seat fully forward for access.
2. Remove battery cover and disconnect ground cable from battery terminal. Refer to <<86.15.19>>.



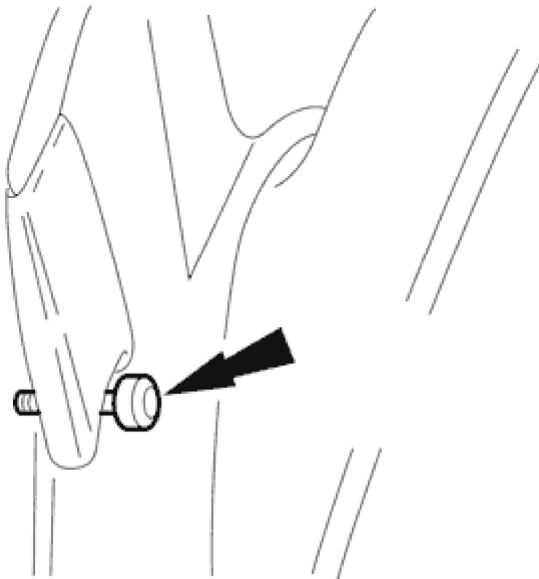
3. Remove front seat belt upper anchor and trim.
 1. Unclip front seat belt upper anchor plastic cover and position for access to securing nut.
 2. Slacken and remove seat belt upper anchor securing nut.
 3. Remove seat belt upper anchor and plastic cover. Remove and discard felt washer from slider stud.

1999 XJ RANGE - Safety Belt System - 501-20A



E36219

4. Remove front seat belt escutcheon.

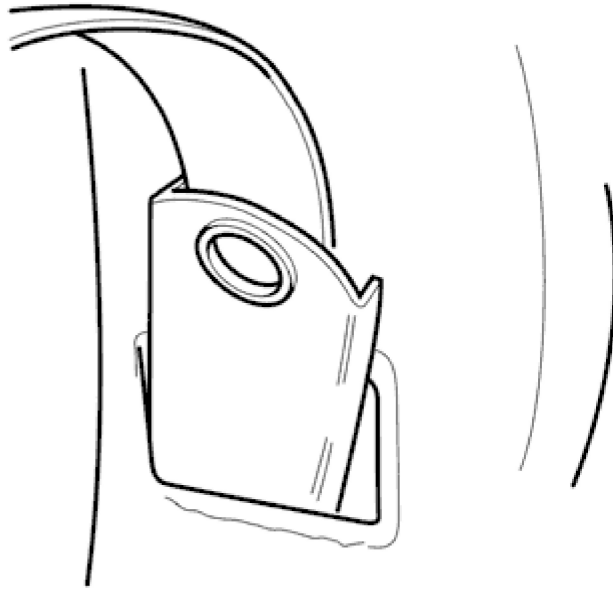


E34458

5. Slacken seat belt lower anchor securing bolt and remove with wavy washer, spacer and card washer.

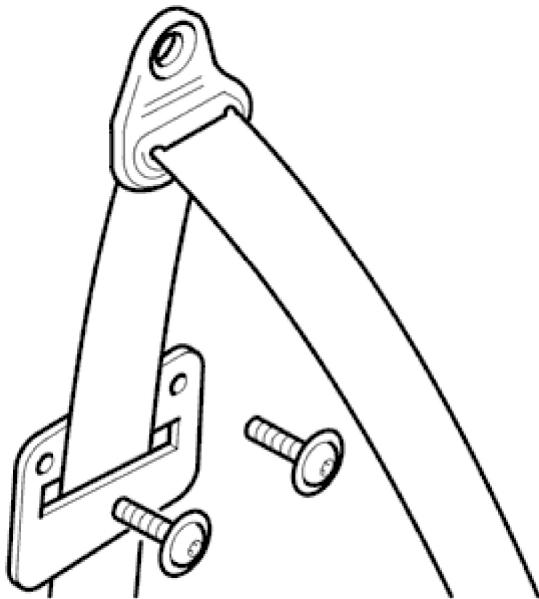
6. Remove 'B' post casing for access. Refer to 76.13.08.

1999 XJ RANGE - Safety Belt System - 501-20A



E36223

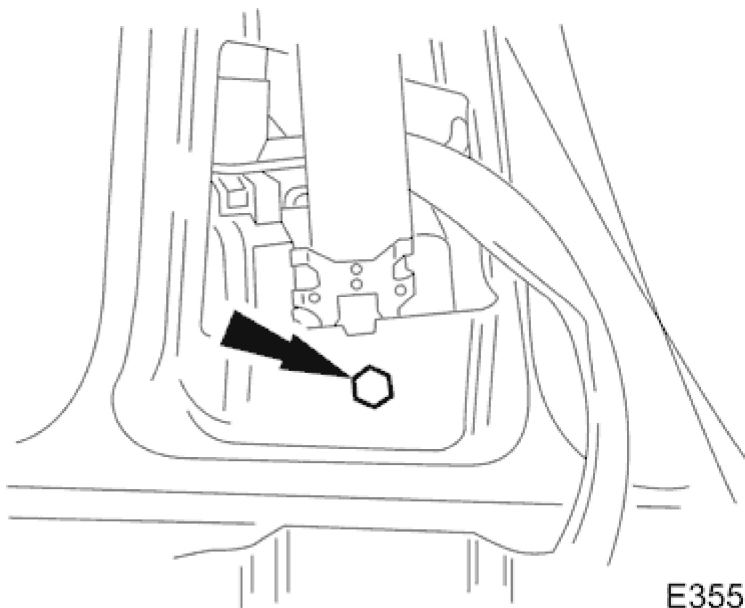
7. Pass seat belt anchor plate through 'B' post casing and remove casing from vehicle.



E35573

8. Slacken and remove two screws securing seat belt guide to 'B' post and position belt guide along seat belt.

1999 XJ RANGE - Safety Belt System - 501-20A



9. Slacken and remove bolt securing seat belt pretensioner to 'B' post.

10. Withdraw belt and pretensioner assembly from 'B' post and remove from vehicle.

Installation

1. Position pretensioner in 'B' post, align with fixing holes and fit and fully tighten securing bolts.

2. Position seat belt guide on 'B' post and fit and fully tighten the two securing screws.

3. Position 'B' post casing in vehicle and pass seat belt anchor plates and tongue through aperture.

4. Fit 'B' post casing. Refer to 76.13.08.

5. Fit securing bolt and wavy washer to seat belt anchor. Fit spacer and card washer to bolt and fit and fully tighten securing bolt.

6. Fit felt washer with paper backing outwards, onto height adjuster stud

7. Position upper anchor on height adjuster stud, fit and tighten securing nut and fit plastic cap over nut.

8. Connect ground cable to battery terminal and fit battery cover. Refer to <<86.15.15>>.

9. Return seat to original position.